WHAT IS CLAIMED IS:

- A method of manufacturing an optical device,
- 2 comprising:
- 3 forming a mesa structure from said substrate, said mesa
- 4 structure having a cladding layer located thereover; and
- isolating an end of a first layer from said cladding layer
- 6 by encapsulating said end between second and third layers
- 7 located adjacent said mesa structure.
- 2. The method as recited in Claim 1 wherein said first layer
- 2 comprises indium phosphide and said encapsulating includes forming
- 3 said first layer having said isolated end in the presence
- 4 phosphorous trichloride.
- 3. The method as recited in Claim 1 wherein said second and
- 2 third layers comprise indium phosphide and said encapsulating
- 3 includes forming said second and third layers in an atmosphere
- 4 substantially free of phosphorous trichloride.
- 4. The method as recited in Claim 1 wherein said isolating
- 2 includes forming said first layer in the presence of a compound
- 3 containing chlorine or bromine.

- 5. The method as recited in Claim 1 wherein said second and third layers are doped with an n-type dopant.
- 6. The method as recited in Claim 1 further including a fourth layer wherein said second layer is located between said first and fourth layers and said fourth layer is doped with a ptype dopant.
- 7. The method as recited in Claim 1 wherein said first layer 2 is doped with a metal capable of diffusing into said cladding
- 3 layer.

- 8. An optical device, comprising:
- 2 a mesa structure;
- a cladding layer located over said mesa structure; and
- 4 first, second, and third layers located adjacent said cladding
- 5 layer, an end of said second layer encapsulated between said first
- 6 and third layers and isolated from said cladding layer.
- 9. The optical device recited in Claim 8 wherein said optical device forms at least a portion of a transmitter.
- 10. The optical device recited in Claim 8 further comprising
- 2 a fourth layer located between said mesa structure and said second
- 3 layer, wherein said first and third layers are doped with an n-type
- 4 dopant, said second layer is doped with a metal and said fourth
- 5 layer is doped with a p-type dopant.
- 11. The optical device as recited in Claim 8 further2 comprising a contact located over said cladding layer.
- 12. The optical device as recited in Claim 10 further
- 2 including a fifth layer located adjacent said mesa structure
- 3 wherein said fifth layer comprises indium aluminum arsenide.

- 13. The optical device as recited in Claim 8 wherein said second layer is doped with a metal capable of diffusing into said cladding layer.
- 14. The optical device as recited in Claim 8 further including a fourth layer located between said mesa structure and said first layer and wherein said first, third and fourth layers extend along a wall of said mesa structure.

- 15. An optical transmitter, comprising:
- 2 a radiation source, including:
- 3 a mesa structure;
- 4 a cladding layer located over said mesa structure; and
- first, second, and third blocking layers located adjacent said
- 6 cladding layer, an end of said second blocking layer
- 7 encapsulated between said first and third blocking layers and
- 8 isolated from said cladding layer;
- 9 an electric source coupled to said radiation source; and
- a waveguide coupled to said radiation source.
 - 16. The optical transmitter as recited in Claim 15 wherein
 - 2 said second layer is doped with a metal capable of diffusing into
 - 3 said cladding layer.
 - 17. The optical transmitter recited in Claim 15 further
- 2 comprising a modulator coupled to said radiation source.

- 18. The optical transmitter recited in Claim 15 wherein said
- 2 optical transmitter is coupled to a component selected from
- 3 the group consisting of:
- 4 a PIN diode;
- 5 a laser;
- 6 a modulator; and
- 7 a photodetector.
- 19. The optical transmitter recited in Claim 15 further
- 2 comprising a fourth layer located between said mesa structure and
- 3 said second layer, wherein said first and third layers are doped
- 4 with an n-type dopant, said second layer is doped with a metal and
- 5 said fourth layer is doped with a p-type dopant.
- 20. The optical transmitter as recited in Claim 19 wherein
- 2 said first, third and fourth layers extend along a wall of said
- 3 mesa structure.